

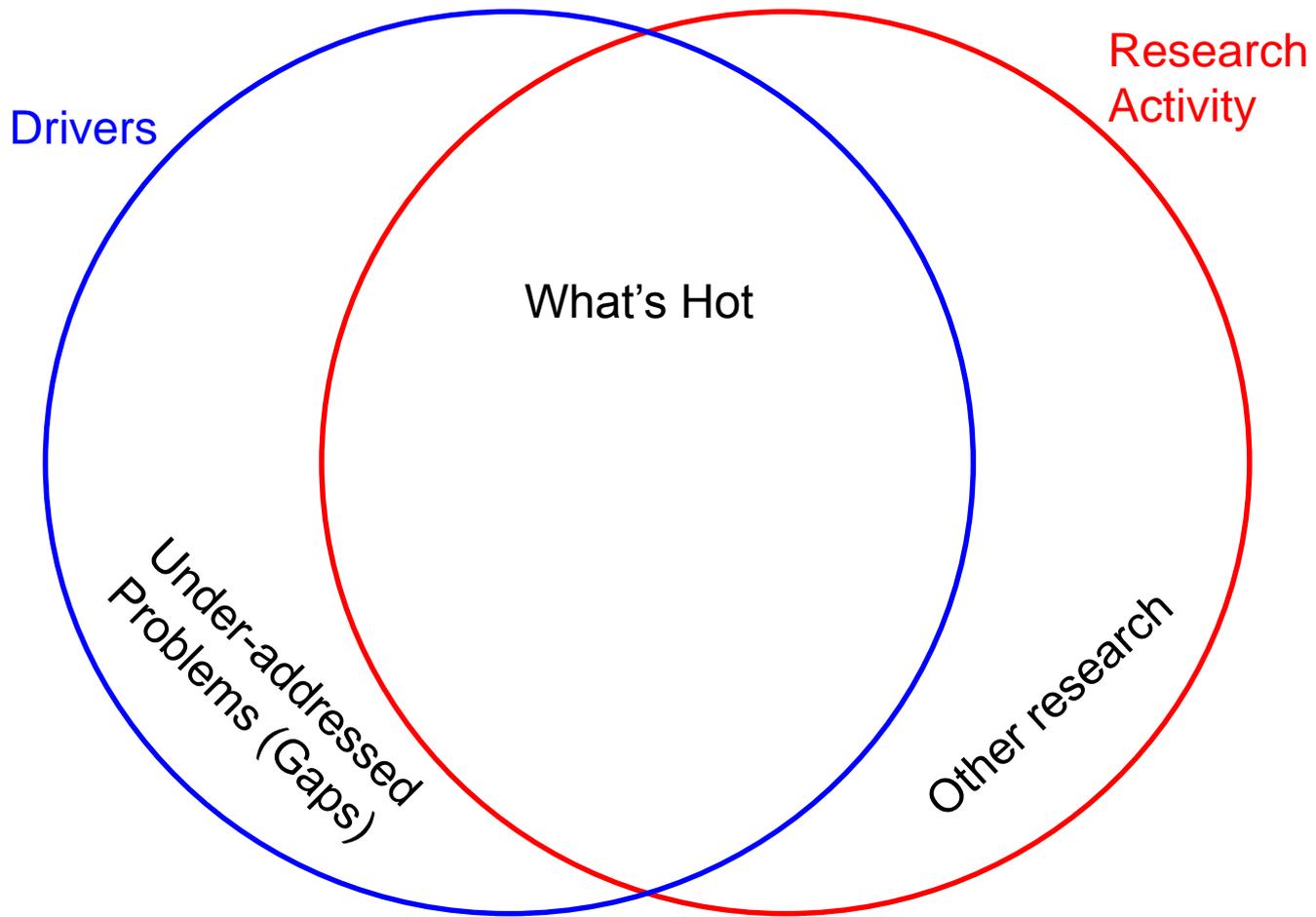
Manufacturing Research Trends

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Drivers

- Energy Efficiency
- Renewables integration
 - (Manufacturing meets smart grid)
- Sustainability
- Interoperability
- Skills

“Hot” Cybermanufacturing Research Areas*

- Advanced Sensing, Control, and Platforms for Manufacturing (ASCPM)
 - Smart sensor networks (aka Industrial Internet of Things)
 - Modeling & simulation
 - Cloud based manufacturing
 - Cybersecurity
- Visualization, Information, and Digital Manufacturing (VIDM)
 - Integrated information systems, Digital Thread
 - Big Data and Analytics

* Drawn in part from the PCAST Report to the President Accelerating U.S. Advanced Manufacturing, October 2014



“Hot” Non-Cyber Research Areas

- Additive manufacturing
- Advanced materials manufacturing (AMM)
 - Structural composites
 - Biomanufacturing
 - Critical materials (e.g. molybdenum)
 - Multi-materials
- Energy harvesting for ubiquitous sensors
- Nanomanufacturing and MEMS

Some relevant National Science Foundation programs

Advanced Manufacturing & Nanotechnology (SBIR/STTR)

- Roughly 40% of NSF SBIR/STTR funding went to manufacturing projects in 2014 (~\$170M)
- 50% were associated with academia
- Top 3 categories were
 - Nanotechnology/Nanomanufacturing
 - Additive Manufacturing
 - Sustainable Manufacturing

- M1. Personalized Manufacturing
- M2. Maker Manufacturing
- M3. Additive Manufacturing**
- M4. Manufacturing for Emerging Markets
- M5. Modeling & Simulation
- M6. Sustainable Manufacturing Technology**
- M7. Manufacturing Processes
- M8. Rare Earths and Critical Materials Processing Technology
- M9. Transportation Technologies
- M10. Manufacturing Technologies involving Chemical Transformations
- M11. Machines and Equipment
- N1. Nanomaterials**
- N2. Nanomanufacturing**
- N3. Nano-enabled Commercial Solutions to Global Problems**

Examples

- Smart Sensor Networks
 - NIST - Wireless Platforms for Smart Manufacturing
 - DOE - Innovation Institute on Smart Manufacturing (solicitation announced September 2015)
 - Osceola County & University of Central Florida investing \$77M in the Florida Advanced Manufacturing Research Center to work on smart sensor technology

Interoperability Standards Battles for the Internet of Things



AT&T, Cisco, IBM, Intel...
plus ~165 others



Intel, Samsung, GE, Cisco, Dell...
plus ~50 others



Thread Group

Google (Nest), ARM,
Samsung appliance...
plus ~120 others



Microsoft, Cisco,
Qualcomm, Sony, LG...
plus ~140 others



Hewlett-Packard, Cisco,
IBM, Oracle, Philips
Plus ~400 others



Apple HomeKit
"dozens of partners"
as of May 14, 2015



Carnegie Mellon University
Silicon Valley

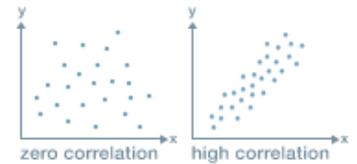
Examples

Identify initial patterns (using moving averages, distribution histograms, standard deviations, and clustering) to prioritize data collection and analysis

Identify core determinants of process performance and form an initial hypothesis about root causes of yield drop and variability

Using data visualizations

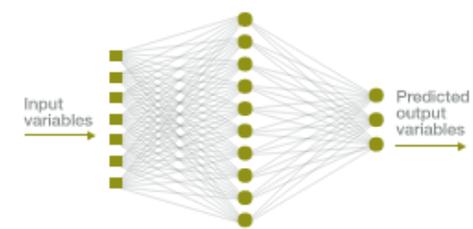
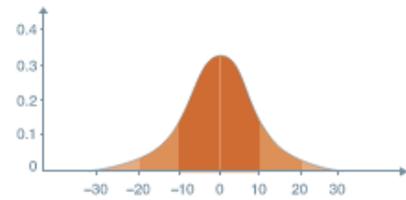
Using correlation analyses



Big Data and Analytics

“The manufacturing industry generates more data than any other sector of the global economy”

* Source:
<http://www.forbes.com/sites/louiscolombus/2015/09/06/10-ways-analytics-are-accelerating-digital-manufacturing/>



Using significance testing

Using artificial neural networks

Test initial hypothesis of root causes of yield drop and variability and focus on the most statistically significant factors for further investigation

Model complex processes to quantify the impact of and optimal ranges for the identified parameters

Source: How Big Data can Improve Manufacturing, McKinsey & Company, 2014

Examples

- Cloud-based manufacturing
 - Still in R&D, but some commercial offerings are appearing
 - Quickparts, by 3DSystems
 - Livesource, by MFG.com

Source: Dazhong Wu, David W. Rosen, Lihui Wang, Dirk Schaefer, Cloud-based design and manufacturing: A new paradigm in digital manufacturing and design innovation, Computer-Aided Design, Volume 59, February 2015

Examples

Additive Manufacturing

GE engine bracket competition
84% weight reduction

Many issues remain

- Surface finish
- Material properties
- Performance prediction



Possible Gaps*

- Open standards and interoperability
- Real-time optimization and equipment management
- Fault tolerant systems

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